

Work Order ID 80036

80036

Page 1

Thursday, February 09, 2012 9:04:55 AM

Item ID: D4000-045

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fuel Pickup Fitting Assembly

Start Date: 2/10/2012 Start Qty: 4.00

4 /

Cust Item ID:

Required Date: 3/2/2012 Req'd Qty: 4.00

4 /

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 12-02-09 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4000	A

100 Weld per dwg A/R Aluminum rod Batch: 119125 0.00

100

Large Fab Memo 0.00

Large Fab

12.02.15 1 0

110 QC9- Inspect visual per QS1004- Fusion Welds 0.00

110

QC Memo 0.00

Quality Control

1 0 BE 12/02/15

120 QC5- Inspect part completeness to step on W/O 0.00

120

QC Memo 0.00

Quality Control

5 12/07/15

(A)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

124

Chemical Conversion Coat per QS1005 4.1

0.00

124

HandFinish

Memo

0.00

Hand Finishing

12.02.15 1

126

QC3- Inspect Part Finish

0.00

126

QC

Memo

0.00

Quality Control

12/02/16

130

Identify as per dwg & Stock Location: *WA*

0.00

130

Packaging

Memo

0.00

Packaging

12.02.15 1

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N900040100Setup Start ***NS1***

Revision ID:

Item Name: Fuel Pickup Fitting Assembly

Stop ***NS2***Start Date: 2/10/2012 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 3/2/2012 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***QC: Date: SPC (Y/N): Date: Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00


140

QC

Memo

0.00

Quality Control

 M.L.J. 12/02/16R12-02-16
C

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Thursday, February 09, 2012 9:04:54 AM

Page 1

Work Order ID: 80036

Parent Item: D4000-045

Parent Item Name: Fuel Pickup Fitting Assembly

Start Date: 2/10/2012

Required Date: 3/2/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 10.01.20 new issue Prelim EC verified by:DD IPP rev B 10.05.13 ecn10-562
EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4000-11 Cap		Manufactured	No			100	Each	3.0000	1	4		12.02.15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA014		3							
				73678		3							
D4000-7 Fuel Pickup Fitting		Manufactured	No			100	Each	8.0000	1	4		12.02.15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		8							
				78334		8							
D4003-5 Fuel Pick Up Line		Manufactured	No			100	Each	2.0000	1	4		12.02.15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA014		2							
				73430		2							

W/O:		WORK ORDER CHANGES					
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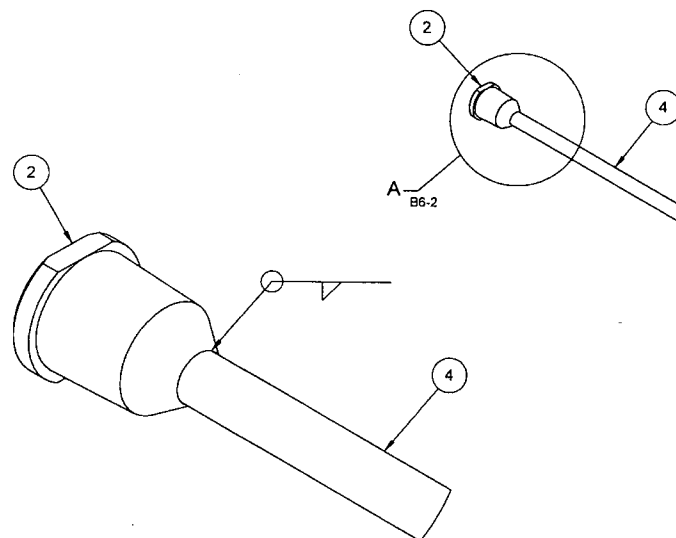
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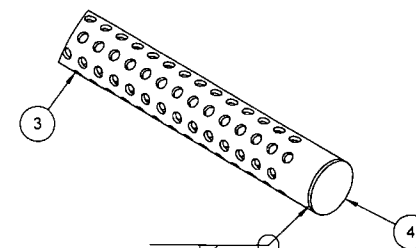
NOTE: Date & initial all entries

ITEM NO.	QTY. -047	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4000-045	FUEL PICK UP FITTING ASSEMBLY	JCA-M47-1-10
2	1	D4000-7	FUEL PICK UP FITTING	
3	1	D4000-11	CAP	
4	1	D4003-5	FUEL PICK UP LINE	



DETAIL A
SCALE 4X C6-2

D4000-045 FUEL PICKUP FITTING ASSEMBLY



DETAIL B
SCALE 4X B2-2

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4000-045" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.27 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4000	SHEET 2 OF 8
APPROVED		TITLE	SCALE
DE APPR.		FITTING	NTS
DATE	10.02.10	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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